**螺旋钢管理论重量表大全**

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 规格 | 壁厚 | 米重 | 国标水值 | 5037水值 | 规格 | 壁厚 | 米重 | 国标水值 | 5037水值 |
| 219 | 6 | 32.02 | 9.7 | 7.7 | 720 | 6 | 106.15 | 3.0 | 2.3 |
|  | 7 | 37.10 | 11.3 | 9.0 |  | 7 | 123.59 | 3.5 | 2.7 |
|  | 8 | 42.13 | 12.9 | 10.3 |  | 8 | 140.97 | 4.0 | 3.1 |
| 273 | 6 | 40.01 | 7.7 | 6.2 |  | 9 | 158.31 | 4.5 | 3.5 |
|  | 7 | 46.42 | 9.0 | 7.2 |  | 10 | 175.60 | 5.0 | 3.9 |
|  | 8 | 52.78 | 10.3 | 8.3 |  | 12 | 210.02 | 6.0 | 4.7 |
| 325 | 6 | 47.7 | 6.5 | 5.2 | 820 | 7 | 140.85 | 3.1 | 2.4 |
|  | 7 | 55.40 | 7.6 | 6.1 |  | 8 | 160.70 | 3.5 | 2.7 |
|  | 8 | 63.04 | 8.7 | 6.9 |  | 9 | 180.50 | 4.0 | 3.1 |
| 377 | 6 | 55.40 | 5.7 | 4.5 |  | 10 | 200.26 | 4.4 | 3.4 |
|  | 7 | 64.37 | 6.7 | 5.2 |  | 11 | 219.96 | 4.8 | 3.8 |
|  | 8 | 73.30 | 7.6 | 6.0 |  | 12 | 239.62 | 5.3 | 4.1 |
|  | 9 | 82.18 | 8.6 | 6.8 | 920 | 8 | 180.43 | 3.1 | 2.5 |
|  | 10 | 91.01 | - | 7.5 |  | 9 | 202.70 | 3.5 | 2.8 |
| 426 | 6 | 62.25 | 5.1 | 4.0 |  | 10 | 224.92 | 3.9 | 3.1 |
|  | 7 | 72.83 | 5.9 | 4.6 |  | 11 | 247.22 | 4.3 | 3.4 |
|  | 8 | 82.97 | 6.8 | 5.3 |  | 12 | 269.21 | 4.7 | 3.7 |
|  | 9 | 93.05 | 7.6 | 6.0 | 1020 | 8 | 200.16 | 2.8 | 2.2 |
|  | 10 | 103.09 | 8.5 | 6.7 |  | 9 | 224.89 | 3.2 | 2.5 |
| 478 | 6 | 70.34 | 4.5 | 3.5 |  | 10 | 249.58 | 3.5 | 2.8 |
|  | 7 | 81.81 | 5.3 | 4.1 |  | 11 | 274.22 | 3.9 | 3.0 |
|  | 8 | 93.23 | 6.0 | 4.7 |  | 12 | 298.81 | 4.2 | 3.3 |
|  | 9 | 104.60 | 6.8 | 5.3 | 1220 | 8 | 239.62 | - | 1.8 |
|  | 10 | 115.92 | 7.5 | 5.9 |  | 10 | 298.90 | 3.0 | 2.3 |
| 529 | 6 | 77.89 | 4.1 | 3.2 |  | 11 | 328.47 | 3.2 | 2.5 |
|  | 7 | 90.61 | 4.8 | 3.7 |  | 12 | 357.99 | 3.5 | 2.8 |
|  | 8 | 103.29 | 5.4 | 4.3 |  | 13 | 387.46 | 3.8 | 3.0 |
|  | 9 | 115.92 | 6.1 | 4.8 | 1420 | 10 | 348.23 | 2.8 | 2.0 |
|  | 10 | 128.49 | 6.8 | 5.3 |  | 14 | 417.18 | 3.2 | 2.4 |
| 630 | 6 | 92.83 | 3.4 | 2.6 | 1620 | 12 | 476.37 | 2.9 | 2.1 |
|  | 7 | 108.05 | 4.0 | 3.1 |  | 14 | 554.99 | 3.2 | 2.4 |
|  | 8 | 123.22 | 4.6 | 3.6 | 1820 | 14 | 627.04 | 3.3 | 2.2 |
|  | 9 | 138.33 | 5.1 | 4.0 | 2020 | 14 | 693.09 | - | 2.0 |
|  | 10 | 153.40 | 5.7 | 4.5 | 2220 | 14 | 762.15 | - | 1.8 |

螺旋钢管每米重量计算公式

kg/m W= 0.0246615 ×S ×(D - S )

D= 外径      S= 壁厚

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